

Date: Tuesday, 8/1/2006 11:00:20 AM
 Eric Charbonneau

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : INITIAL PROTOTYPE TEMPLATE
 Job Number : 00061A
 Estimate Number : 10068
 P.O. Number :
 This Issue : 8/1/2006 S.O. No. :
 Prsht Rev. : NC
 First Issue : 8/1/2006 Type : LARGE FAB ASSY
 Previous Run : 00060A
 Part Number : INITIAL PROTOTYPE D3046-041
 Drawing Number : D3046
 Project Number : N/A
 Drawing Revision :
 Material :
 Due Date : 6/8/2006 Qty: 21 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Project #: Description: D3046 OH-58 LUG

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0

MFG ENGINEERING

MFG ENGINEERING



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

MFG ENGINEERING

Manufacture Prototype as per Dwg's Supplied By Engineering

Comments:

- material "M4130N-S.100"

- Batch # M101322

- Cut/As per Dwg D3046 SAD 06/08/02 2
 D3046-1

- Bend as per Dwg D3046
 Dt 8351

SB 06/28/09 (2)

- Inspect Level 5

06.08.02 (2)

- debur

M.F. 06/08/02 (2)

welding rod
 batch: M9430

- Weld D3046-5 to D3046-1 per Dwg D3046 4 Q51004 M06/08/10 (2)

- QC9

D 06-08-10 (2)

2.0

PG

PURCHASING



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

PURCHASING

Attached certificate of conformity for raw material and subcomponents use for this w/o

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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: INITIAL PROTOTYPE TEMPLATE

Job Number: 00061A

Part Number: INITIAL PROTOTYPE

Job Number:



Seq. #:

Machine Or Operation:

Description :

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs

PACKAGING RESOURCE #1

Identify "FOR ENGINEERING USE ONLY" and distribute to engineering.

EB 06.08.10

4.0

ENGINEERING 1

ENGINEERING RESOURCE #1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs

ENGINEERING RESOURCE #1

Approval of project manager *EB* 06.08.10

5.0

DC

DOCUMENT CONTROL



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

DOCUMENT CONTROL

Inspection Level 21

SP 06/08/11 (2)

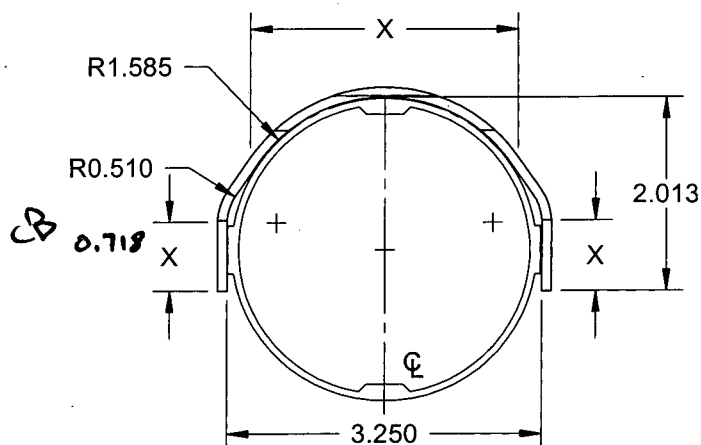
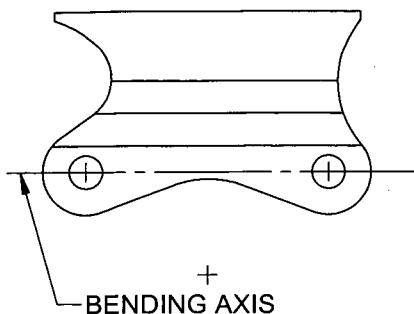
Job Completion



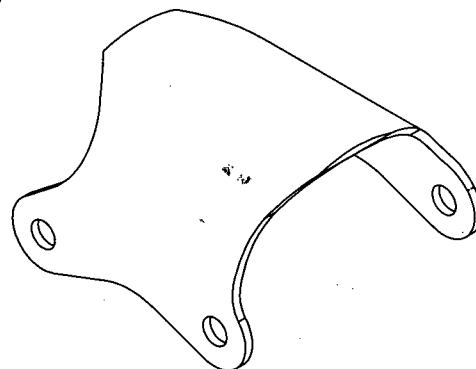
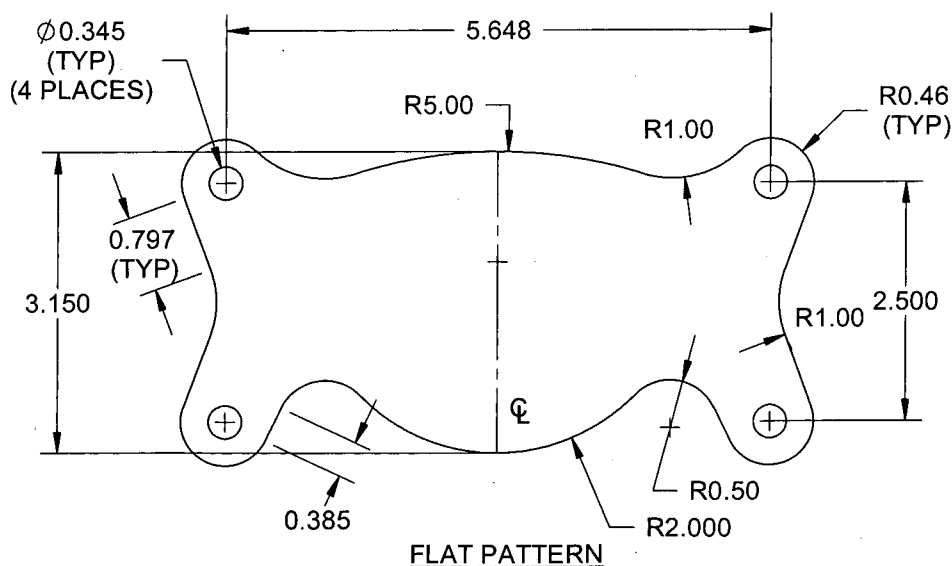
PRELIMINARY ISSUE

CB 06.06.06

DESIGN	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3046	REV. B SHEET 2 OF 3
DATE 06.06.01	TITLE LUG BRACKET		SCALE 1:2



D3046-1 SHOULD BE BENT SO THAT IT IS WITHIN 0.020" OF THE OUTSIDE PROFILE OF THE D2600-1 EXTRUSION IN THE AREAS INDICATED 'X' ABOVE.



D3046-1 LUG BRACKET

NOTES:

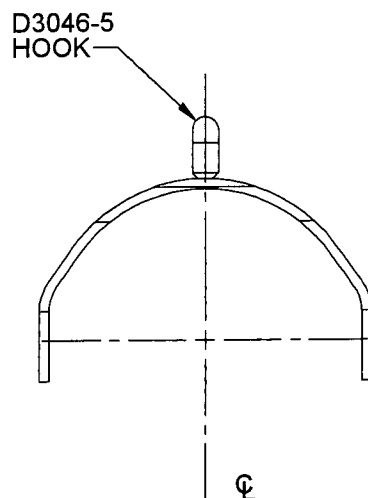
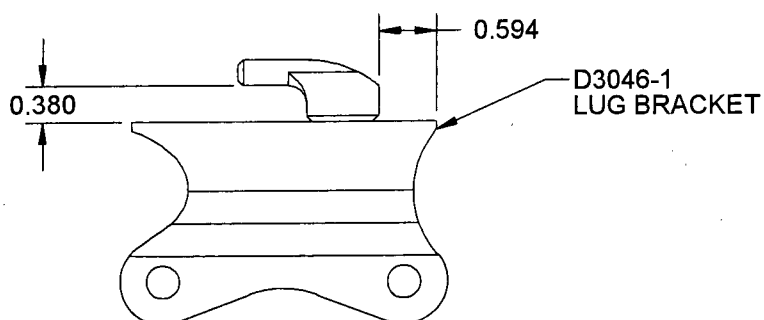
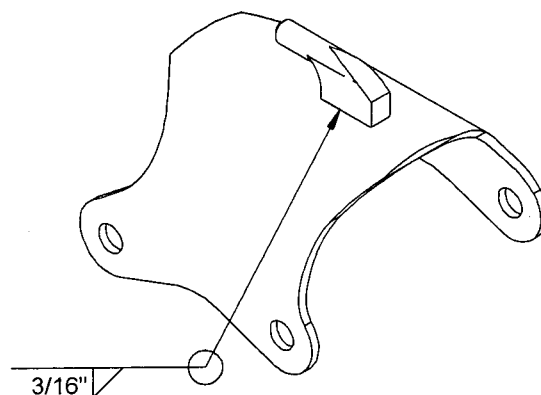
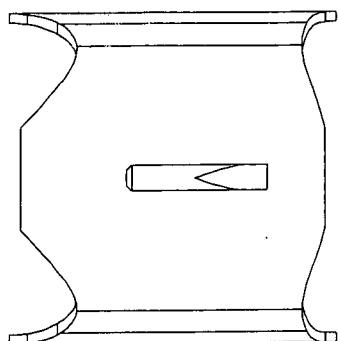
- 1) MATERIAL: 4130 STEEL SHEET 0.100" THICK (REF DART SPEC M4130N-S.100)
- 2) FINISH: NONE
- 3) PART IS SYMETRICAL ABOUT C
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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REFERENCE ONLY

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3046	REV. B SHEET 1 OF 3
DATE 06.06.01	TITLE LUG BRACKET		SCALE 1:2
A	01.08.23	NEW ISSUE	
B	06.06.01	REMOVED D3046-3, ADDED D3046-5	



QTY	P/N	DESCRIPTION
X	D3046-041	GROUND HANDLING LUG ASSEMBLY
1	D3046-1	LUG BRACKET
1	D3046-5	HOOK

D3046-041 GROUND HANDLING LUG ASSEMBLY

NOTES:

- 1) FINISH: POWDER COAT ASSEMBLY WHITE (REF. 4.3.5.2) PER DART QSI 005 4.3.
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) WELD PER DART QSI 004
- 5) PART IS SYMETRICAL ABOUT ϕ

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